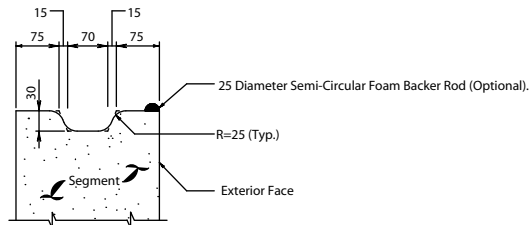


PLAN VIEW



SECTION A-A

Section Type	'W' (mm)	'B' (mm)	'C' (mm)	'D' (mm)	'E' (mm)
1800-1	4020	1800	350	865	1730
1800-2	4260	1800	350	925	1850
1800-3	4500	1800	350	985	1970
1800-4	5220	1800	350	1165	2330
1800-5	5460	1800	350	1225	2450
1800-6	5700	1800	350	1285	2570
2400-1	3540	2400	500	745	1490
2400-2	3780	2400	500	805	1610
2400-3	4020	2400	500	865	1730
2400-4	4260	2400	500	925	1850
2400-5	4500	2400	500	985	1970
2400-6	4740	2400	500	1045	2090
2400-7	4980	2400	500	1105	2210
2400-8	5220	2400	500	1165	2330
2400-9	5460	2400	500	1225	2450
2400-10	5700	2400	500	1285	2570

NOTES:

- ① Duct is Not Present for Segment Widths ('W') of 4020 mm or Less.
- ② Rustication can be Provided by Form Liners and is Optional.
- ③ Foam Backer Rod is Glued to Bottom Segment Relative to Joint Before Erection of the Next Segment and is to Prevent Epoxy From Squeezing Out onto the Exterior Face. Remove Backer Rod After Erection of Column is Complete. Alternatively, if a Smooth Exterior Face is Desired, Any Epoxy Squeeze May be Scraped Off of the Segment While the Epoxy is Still Workable.

GENERAL NOTES:

1. Segment Heights are Variable and May be Modified by Precaster to Suit Means and Methods of Casting.

PROPOSED AASHTO - PCI - ASBI
SEGMENTAL SUBSTRUCTURE STANDARDS

FOR SPAN-BY-SPAN AND BALANCED CANTILEVER
CONSTRUCTION SPANS 30.5 TO 61.0 METERS

BOX PIER SEGMENT DIMENSIONS