



**Do the grout discharge points always have to be above the duct level?**

Yes, the discharge points should always be above the duct level. By keeping the vents and discharge points above the duct level, it helps minimize potential for trapped air pockets. Guidance on the vent locations is provided in *ASBI/PTI Specification for Multistrand and Grouted Post-tensioning M50.3-19 Section 9.9*.